

FEEDBACK RESISTANT ACETOHYDROXY ACID SYNTHETASE MUTANTS

The present invention is directed to specific nucleic acids and polypeptides coded by these nucleic acids as well as their application. The polypeptides of the present
5 invention serve to improve the production of branched-chain amino acids by fermentation.

In particular, the present invention provides nucleotide sequences coding for acetohydroxy acid synthetase (AHAS) mutants, the mutated enzymes themselves and a process for
10 the fermentative production of branched-chain amino acids using these enzymes in specific hosts in which genes which code for the modified acetohydroxy acid synthetase (AHAS) are expressed.

It is known that amino acids may be produced by
15 fermentation of strains of coryneform bacteria, in particular *Corynebacterium glutamicum*. Due to their great significance, efforts are constantly being made to improve the production process. Improvements to the process may relate to measures concerning fermentation technology, for
20 example stirring and oxygen supply, or to the composition of the nutrient media, such as for example sugar concentration during fermentation, or to working up of the product by, for example, ion exchange chromatography, or to the intrinsic performance characteristics of the micro-
25 organism itself.

The performance characteristics of these microorganisms are improved using methods of mutagenesis, selection and mutant selection. In this manner, strains are obtained which are resistant to antimetabolites, such as for example the
30 isoleucine analogue isoleucine hydroxyamate (Kisumi M, Komatsubara S, Sugiura, M, Chibata I (1972) Journal of Bacteriology 110: 761-763), the valine analogue 2-thiazolealanine (Tsuchida T, Yoshinaga F, Kubota K, Momose H (1975) Agricultural and Biological Chemistry, Japan 39:
35 1319-1322) or the leucine analogue α -aminobutyrate (Ambe-

Ono Y, Sato K, Totsuka K, Yoshihara Y, Nakamori S (1996) Bioscience Biotechnology Biochemistry 60: 1386-1387) or which are auxotrophic for regulatorily significant metabolites and produce e.g. branched-chain amino acids

5 (Tsuchida T, Yoshinaga F, Kubota K, Momose H, Okumura S (1975) Agricultural and Biological Chemistry; Nakayama K, Kitada S, Kinoshita S (1961) Journal of General and Applied Microbiology, Japan 7: 52-69; Nakayama K, Kitada S, Sato Z, Kinoshita (191) Journal of General and Applied

10 Microbiology, Japan 7: 41-51).

For some years, the methods of recombinant DNA technology have also been used for strain improvement of strains of *Corynebacterium* which produce branched-chain amino acids by amplifying individual biosynthesis genes for branched-chain

15 amino acids and investigating the effect on their production. Review articles on this subject may be found inter alia in Kinoshita ("Glutamic Acid Bacteria", in: Biology of Industrial Microorganisms, Demain and Solomon (Eds.), Benjamin Cummings, London, UK, 1985, 115-142),

20 Hilliger (BioTec 2, 40-44 (1991)), Eggeling (Amino Acids 6:261-272 (1994)), Jetten and Sinskey (Critical Reviews in Biotechnology 15, 73-103 (1995)), Sahm et al. (Annals of the New York Academy of Science 782, 25-39 (1996)), and Eggeling et al., Journal of Biotechnology 56: 168-180

25 (1997)).

Among others the branched-chain amino acids L-isoleucine, L-valine and L-leucine are used in pharmaceutical industry in human medicine and in animal nutrition. One of the key enzymes of the synthesis of all three amino acids in

30 bacteria is the acetohydroxy acid synthetase (AHAS). It catalyses two reactions giving rise to precursors of the three amino acids.

In valine and leucine biosynthesis pathway, the substrate for AHAS is pyruvate. AHAS catalyses the decarboxylation of

35 pyruvate and its condensation with the second molecule of pyruvate to produce acetolactate. In the isoleucine

pathway, AHAS catalyses reaction of pyruvate and 2-ketobutyrate producing acetohydroxy butyrate. In *Escherichia coli* strains, as much as three AHAS isoenzymes exist. Activity of the isoenzymes is inhibited by combinations of amino acids, from which the inhibition by valine is the strongest (De Felice, M., Levinthal, M., Iaccarino, M., Guardiola, J., 1979. Growth inhibition as a consequence of antagonism between related amino acids: effect of valine in *Escherichia coli* K12. Microbiol Rev 43, 4258). AHAS I, coded by the genes *ilvBN*, is inhibited by valine and isoleucine, AHAS II, coded by *ilvGM* is valine resistant and AHAS III, coded by *ilvIH* is inhibited by valine and isoleucine. In all cases the enzyme consists of 2 subunits. In AHAS I and AHAS III the small regulatory subunits coded by the genes *ilvN* and *ilvH*, respectively, are responsible for the inhibition.

In contrast to *E. coli*, *ilvBN* codes for the only AHAS in *C. glutamicum* (Keilhauer, C., Eggeling, L., Sahm, H., 1993. Isoleucine synthesis in *Corynebacterium glutamicum*: molecular analysis of the *ilvB-ilvN-ilvC* operon. J. Bacteriol. 175, 5595-5603). Activity of the *C. glutamicum* enzyme is inhibited by valine, leucine and isoleucine (Eggeling, I., Cordes, C., Eggeling, L., Sahm, H., 1987. Regulation of acetohydroxy acid synthetase in *Corynebacterium glutamicum* during fermentation of alpha-ketobutyrate to L-isoleucine. Appl Microbiol Biotechnol 25, 346-351). Expression of the gene cluster *ilvBNC* is also regulated by these three amino acids through the transcriptional attenuation (Morbach, S., Junger, C., Sahm, H., Eggeling, L., 2000. Attenuation control of *ilvBNC* in *Corynebacterium glutamicum*: evidence of leader peptide formation without the presence of a ribosome binding site. J Biosci Bioeng 90, 501-507).

In *Corynebacterium glutamicum* no mutations deregulating the AHAS activity has been described on molecular level until now.

The object of the present invention was to provide a modified acetohydroxy acid synthetase (AHAS). In particular the AHAS of the present invention shall be less prone to inhibition by amino acids just produced.

- 5 This goal is met according to the claims. Claim 1 is directed to specific nucleic acids which code for a polypeptide comprising envisaged features. Claim 2 embraces the polypeptides themselves. Claim 3 and 4 disclose hosts comprising the nucleic acids of the invention or special
10 primers or probes for their production via PCR. Moreover, claim 5 specifies a process for the production of further improved polypeptides of the inventions, whereas claim 6 protects the thus produced polypeptides and nucleic acids, respectively. Claim 7 and 8 are directed to special uses
15 and claim 9 embraces a process for the production of amino acids. Likewise claim 10 and 11 provide special vectors and micro-organisms.

By providing isolated nucleic acid sequences coding for a polypeptide having acetohydroxy acid synthetase (AHAS)
20 activity selected from the group consisting of:

- a) a nucleic acid sequence according to SEQ. ID No: 1 or SEQ. ID NO: 3;
- b) a nucleic acid sequence comprising in position 21 and 22 a base triplet coding for Asp and Phe,
25 respectively;
- c) a nucleic acid sequence hybridising under stringent conditions with those of a) or b);
- d) a nucleic acid sequence having a homology of at least 70% with those of a) or b);
- 30 e) a nucleic acid coding for a polypeptide having at least 80% homology on amino acid level with the polypeptide coded by a) or b);
- f) a nucleic acid coding for a polypeptide with improved activity and/or selectivity and/or
35 stability as compared with the polypeptide coded by a) or b), prepared by

- i) mutagenesis of a nucleic acid of a) or b),
ii) ligating the nucleic acid sequence obtainable from i) into a suitable vector followed by transformation into a suitable expression system
5 and
iii) expression and detection of the critical polypeptide with improved activity and/or selectivity and/or stability;
- g) a nucleic acid sequence containing at least 15
10 successive bases of the nucleic acid sequences of a) - f).,
- the obstacles presented above and known from the prior art have surprisingly been overcome in a notwithstandingly superior fashion. The nucleic acids of the invention encode
15 polypeptides having a decreased amino acid feedback inhibition action compared to the wild type enzyme.
- The procedure to improve the nucleic acids according to the invention or the polypeptides coded by them using the methods of mutagenesis is sufficiently well-known to a
20 person skilled in the art. Suitable methods of mutagenesis are all the methods available for this purpose to a person skilled in the art. In particular these include saturation mutagenesis, random mutagenesis, in vitro recombination methods and site-directed mutagenesis (Eigen, M. and
25 Gardiner, W., *Evolutionary molecular engineering based on RNA replication*, *Pure Appl. Chem.* **1984**, *56*, 967-978; Chen, K. and Arnold, F., *Enzyme engineering for non-aqueous solvents: random mutagenesis to enhance activity of subtilisin E in polar organic media*. *Bio/Technology* **1991**,
30 *9*, 1073-1077; Horwitz, M. and Loeb, L., *Promoters Selected From Random DNA-Sequences*, *Proc Natl Acad Sci USA* **83**, **1986**, 7405-7409; Dube, D. and L. Loeb, *Mutants Generated By The Insertion Of Random Oligonucleotides Into The Active-Site Of The Beta-Lactamase Gene*, *Biochemistry* **1989**, *28*, 5703-
35 5707; Stemmer, P.C., *Rapid evolution of a protein in vitro by DNA shuffling*, *Nature* **1994**, *370*, 389-391 and Stemmer,

P.C., DNA shuffling by random fragmentation and reassembly:
In vitro recombination for molecular evolution. *Proc Natl Acad Sci USA* 91, 1994, 10747-10751).

The new nucleic acid sequences obtained are cloned in a
5 host organism using common methods cited below, and the
polypeptides expressed in this way are detected and then
isolated using suitable screening methods. For the purposes
of detection, all the possible detection reactions for the
molecules formed with this polypeptide are basically
10 suitable. In particular, a photometric tests via the
compounds formed (like e.g. acetolactate) or consumed, HPLC
or GC methods can be used here to detect the amino acids
formed. In addition, to detect new polypeptides modified by
means of genetic engineering techniques, gel
15 electrophoretic methods of detection or methods of
detection using antibodies are also suitable.

As mentioned above, the invention also covers nucleic acid
sequences which hybridise under stringent conditions with
the single-strand nucleic acid sequences according to the
20 invention or single-strand nucleic acid sequences which are
complementary thereto.

The expression "under stringent conditions" is to be
understood here in the same way as is described in Sambrook
et al. (Sambrook, J.; Fritsch, E. F. and Maniatis, T.
25 (1989), *Molecular cloning: a laboratory manual*, 2nd ed.,
Cold Spring Harbor Laboratory Press, New York). Stringent
hybridisation in accordance with the present invention is
preferably present when, after growing for one hour with 1 x
SSC (150 mM sodium chloride, 15 mM sodium citrate, pH 7.0)
30 and 0.1 % SDS (sodium dodecylsulfate) at 50°C, preferably at
55 °C, more preferably at 62 °C and most preferably at 68 °C
and more preferably for one hour with 0.2 x SSC and 0.1 %
SDS at 50°C, preferably at 55 °C, more preferably at 62 °C
and most preferably at 68 °C, a positive hybridisation
35 signal is still observed.

A second aspect of the present invention are polypeptides selected from the group consisting of

- a) a polypeptide coded by a nucleic acid sequence according to Claim 1;
 - 5 b) a polypeptide having a sequence in accordance with SEQ. ID NO: 2 or SEQ. ID NO: 4;
 - c) a polypeptide which is at least 84 % homologous to a polypeptide with SEQ. ID NO: 2 or SEQ. ID NO. 4, without the activity and/or selectivity and/or
 - 10 stability of the polypeptide being substantially reduced as compared with the polypeptide with SEQ. ID NO: 2 or SEQ. ID NO: 4,
- which may serve as modified AHAS-enzymes in the bio-pathway in the production of branched-chain amino acids, in
- 15 particular valine, leucine and isoleucine, by fermentation. These enzymes, as already mentioned, possess less feedback inhibition, hence, leading to the possibility to generate higher concentrations of amino acids in the fermentation broth without having adverse inhibition effects.
- 20 In a third aspect the present invention is concerned with plasmids, vectors, micro-organisms comprising one or more of the nucleic acid sequences of the invention. Suitable plasmids or vectors are in principle all embodiments which are available to a person skilled in the
- 25 art for this purpose. These types of plasmids and vectors can be found e.g. in Studier et al. (Studier, W. F.; Rosenberg A. H.; Dunn J. J.; Dubendorff J. W.; , Use of the T7 RNA polymerase to direct expression of cloned genes, *Methods Enzymol.* 1990, 185, 61-89) or in company brochures
- 30 issued by Novagen, Promega, New England Biolabs, Clontech or Gibco BRL. Other preferred plasmids and vectors can be found in: Glover, D. M. (1985), DNA cloning: a practical approach, Vol. I-III, IRL Press Ltd., Oxford; Rodriguez, R.L. and Denhardt, D. T (eds) (1988), Vectors: a survey of
- 35 molecular cloning vectors and their uses, 179-204, Butterworth, Stoneham; Goeddel, D. V., Systems for

heterologous gene expression, *Methods Enzymol.* **1990**, 185, 3-7; Sambrook, J.; Fritsch, E. F. and Maniatis, T. (1989), *Molecular cloning: a laboratory manual*, 2nd ed., Cold Spring Harbor Laboratory Press, New York.

- 5 Plasmids with which the gene constructs containing nucleic acids according to the invention can be cloned in a very preferred manner in the host organism are those of Fig. 1 and Fig. 2.

Likewise, the invention also provides microorganisms
10 containing one or more of the nucleic acid sequences according to the invention.

The micro-organism in which the plasmids which contain the nucleic acid sequences according to the invention are cloned may be used to multiply and obtain a sufficient
15 amount of the recombinant enzyme. The processes used for this purpose are well-known to a person skilled in the art (Sambrook, J.; Fritsch, E. F. and Maniatis, T. (1989), *Molecular cloning: a laboratory manual*, 2nd ed., Cold Spring Harbor Laboratory Press, New York). Micro-organisms
20 which may be referred to are in principle all organisms known to a person skilled in the art which are suitable for this purpose such as e.g. yeasts such as *Hansenula polymorpha*, *Pichia sp.*, *Saccharomyces cerevisiae*, prokaryotes, *E. coli*, *Bacillus subtilis* or eukaryotes,
25 such as mammal cells, insect cells. Strains of *E. coli* are preferably used for this purpose. The following are very particularly preferred: *E. coli* XL1 Blue, NM 522, JM101, JM109, JM105, RR1, DH5 α , TOP 10⁻ or HB101. Plasmids with which the gene construct containing the nucleic acid
30 according to the invention is preferably cloned, in the host organism are mentioned above.

Preferred micro-organisms, provided by the present invention, may produce branched-chain amino acids from glucose, sucrose, lactose, mannose, fructose, maltose,
35 molasses, starch, cellulose or from glycerol and ethanol. The micro-organisms may comprise representatives of the coryneform bacteria in particular of the genus

Corynebacterium. Within the genus *Corynebacterium*,
Corynebacterium glutamicum may in particular be mentioned,
which is known in specialist circles for its ability to
produce enantiomerically enriched amino acids, preferably
5 L-amino acids.

Suitable strains of the genus *Corynebacterium*, in
particular of the species *Corynebacterium glutamicum*, are
in particular the known wild type strains

Corynebacterium glutamicum ATCC13032
10 *Brevibacterium flavum* ATCC14067
Brevibacterium lactofermentum ATCC13869 and
Brevibacterium divaricatum ATCC14020

and branched-chain amino acid producing mutants or strains
produced therefrom,

15 such as for example the isoleucine producing strains

Corynebacterium glutamicum ATCC14309
Corynebacterium glutamicum ATCC14310
Corynebacterium glutamicum ATCC14311
Corynebacterium glutamicum ATCC15168
20 *Corynebacterium ammoniagenes* ATCC 6871,

such as for example the leucine producing strains

Corynebacterium glutamicum ATCC 21885
Brevibacterium flavum ATCC 21889

or such as for example the valine producing strains

25 *Corynebacterium glutamicum* DSM 12455
Corynebacterium glutamicum FERM-P 9325
Brevibacterium lactofermentum FERM-P 9324
Brevibacterium lactofermentum FERM-BP 1763.

The nucleic acid sequences of the present invention may be
30 overexpressed in a suitable host. Overexpression may be
achieved by increasing the copy number of the corresponding
genes or by mutating the promoter and regulation region or
the ribosome-binding site located upstream from the
structural gene. Expression cassettes incorporated upstream

from the structural gene act in the same manner. It is additionally possible to increase expression during the fermentative production of branched-chain amino acids by inducible promoters. Expression is also improved by
5 measures to extend the lifetime of the mRNA. Enzyme activity is moreover amplified by preventing degradation of the enzyme protein. The genes or gene constructs may either be present in plasmids in a variable copy number or be integrated in the chromosome and amplified. Alternatively,
10 overexpression of the genes concerned may also be achieved by modifying the composition of the nutrient media and culture conditions. For further guidance in this instance it is referred to US09/471803 or its equivalent DE19951708.

Primers for preparing - by means of PCR - or hybridisation
15 probes for detecting the nucleic acid sequences of the invention are a next topic of the present invention. Nucleic acid sequences according to the invention are suitable as hybridisation probes for RNA, cDNA and DNA in order to isolate full length cDNA which code for AHAS
20 proteins and to isolate such cDNA or genes, the sequence of which exhibits a high level of similarity with that of the present invention.

Nucleic acid sequences according to the invention are furthermore suitable as primers, with the assistance of
25 which, using all types of polymerase chain reaction (PCR), DNA of genes which code for AHAS proteins may be generated. Sense and antisense primers coding for the corresponding amino acid sequences, or complementary DNA sequences, are included. Suitable primers may be obtained in principle by
30 processes known to a person skilled in the art. Designing the primers according to the invention is performed by comparison with known DNA sequences or by translating the amino acid sequences detected by eye in the preferred codon of the organism under consideration (e.g. for *Streptomyces*:
35 Wright F. and Bibb M. J. (1992), Codon usage in the G+C-rich *Streptomyces* genome, Gene 113, 55-65). Common features

in the amino acid sequence of proteins from so-called superfamilies are also of use in this regard (Firestine, S. M.; Nixon, A. E.; Benkovic, S. J. (1996), Threading your way to protein function, Chem. Biol. 3, 779-783). Further
 5 information on this topic can be found in Gait, M. J. (1984), Oligonucleotide synthesis: a practical approach, IRL Press Ltd., Oxford; Innis, M. A.; Gelfound, D. H.; Sninsky, J. J. and White, T.J. (1990), PCR Protocols: A guide to methods and applications, Academic Press Inc., San
 10 Diego. The following primers are extremely preferred:

MILVNH: 5'GCGGAGGAAGTACTGCC 3' SEQ. ID NO: 5

MILVND: 5'CAATCAGATTAATTGCTGTTTA 3' SEQ. ID NO: 6

ILVM1: 5'GGACGTAGACGG(A)TGACA(T)TTCCCGCG 3' SEQ. ID NO: 7

MISBGL: 5'GTTTAGA~~ACT~~TGGCCGGAG 3' SEQ. ID NO: 8

15 SILVNH: 5' GATCCTGCCGACATTCACGA 3' SEQ. ID NO: 9

Such nucleic acid sequences acting as probes or primers have at least 30, preferably at least 20, very particularly preferably at least 15 successive nucleic acids in common with those of the invention. Nucleic acid sequences having
 20 a length of at least 40 or 50 base pairs are also suitable.

A further embodiment of the present invention is directed to a process for preparing improved rec-polypeptides with acetohydroxy acid synthetase (AHAS) activity starting from nucleic acid sequences in accordance with the invention,
 25 characterised in that

- a) the nucleic acid sequences are subjected to mutagenesis,
- b) the nucleic acid sequences obtainable from a) are cloned in a suitable vector and these are transferred into a suitable expression system and
- 30 c) the polypeptides with improved activity and/or selectivity and/or stability which are formed are detected and isolated.

The invention also provides rec-polypeptides or nucleic acid sequences coding for these which are obtainable by a

process like the one just described.

Preparation of the nucleic acid sequences required to produce the improved rec-polypeptides and their expression in hosts is described supra and accordingly applies here.

- 5 The polypeptides and improved rec-polypeptides according to the invention are preferably used to prepare enantiomer-enriched branched-chain amino acids, more preferably valine, leucine and isoleucine.

- 10 In addition the nucleic acid sequences and improved nucleic acid sequences may preferentially be used to prepare an branched-chain amino acid producing micro-organism.

A next development of the invention reflects a process for the production of branched-chain amino acids with utilises a polypeptide of the invention.

- 15 Moreover vectors pECKA (Fig. 1) or pECKA/ilvBNC (Fig. 2) are embraced by present invention. Furthermore modified micro-organisms like DSM15652, DSM15561 or DSM15650 are enclosed in present invention. They were deposited at the Deutsche Sammlung für Mikroorganismen und Zellkulturen
20 GmbH, Mascheroder Weg 1b, D-38124 Braunschweig, according to the Budapest Treaty on June 04, 2003.

- For cloning of the *ilvBNC* operon containing the mutations in the *ilvN* gene, the shuttle vector *Escherichia coli* - *Corynebacterium glutamicum* was constructed. First
25 recognition site for the restriction enzyme *Bgl*II was removed from the vector pK19. Then, *Hind*III/*Hind*II fragment (2.7 kb) of the plasmid pBL1 from *Brevibacterium lactofermentum* was cloned into *Nhe*I site of pK19. The resulting plasmid vector pECKA (5.4 kb) replicates in
30 *Escherichia coli* and *Corynebacterium glutamicum*, provides 7 unique cloning sites, kanamycin resistance marker and α -complementation of β -galactosidase for cloning in *E. coli*. The Chromosomal fragment *Ssp*I/*Eco*RI (5.7 kb) (with *Ssp*I+*Bam*HI ends) carrying the *ilvBNC* operon was cloned into

the *Hind*III+*Bam*HI-digested vector pECKA to create pECKA*ilvBNC* (11.1 kb).

The natural *Sca*I/*Bgl*III fragment of *ilvBNC* operon (770 bp) was exchanged with the same fragment containing 3 to 5 base alterations constructed by site-directed mutagenesis. The target for site-directed mutagenesis was the conserved domain of the regulatory subunit coded by *ilvN* near the N terminus. Mutations were designed by PCR according to the sequences of the *Escherichia coli* and *Streptomyces* *cinnamomensis* AHAS mutants. Mutations were detected by sequencing.

Plasmid DNA was isolated from *Escherichia coli* and the strain *Corynebacterium glutamicum* ATCC13032Δ*ilvN* was transformed with the plasmids pECKA*ilvBNC*(WT), pECKA*ilvBNC*(M8) and pECKA*ilvBNC*(M13). The decrease of inhibition of AHAS by branched-chain amino acids was demonstrated.

"Isolated" means separated from its natural environment.

Optically enriched (enantiomerically enriched, enantiomer enriched) compounds in the context of this invention is understood to mean the presence of >50 mol% of one optical antipode mixed with the other.

The expression nucleic acid sequences is intended to include all types of single-strand or double-strand DNA and also RNA or mixtures of the same.

An improvement in activity and/or selectivity and/or stability means, according to the invention, that the polypeptides are more active and/or more selective and are more stable under the reaction conditions used. Whereas the activity and stability of enzymes for industrial application should naturally be as high as possible, with regard to the selectivity an improvement is referred to either when either the substrate selectivity decreases or the enantioselectivity of the enzymes increases. For the

expression not substantially reduced, used in this connection, the same definition applies mutatis mutandis.

The claimed protein sequences and nucleic acid sequences also include, according to the invention, those sequences
5 which have a homology (excluding natural degeneration) of greater than 91 %, preferably greater than 92 %, 93 % or 94 %, more preferably greater than 95 % or 96 % and particularly preferably greater than 97 %, 98 % or 99 % to one of these sequences, provided the mode of action or
10 purpose of such a sequence is retained. The expression "homology" (or identity) as used herein can be defined by the equation $H (\%) = [1 - V/X] \times 100$, where H means homology, X is the total number of nucleobases/amino acids in the comparison sequence and V is the number of different
15 nucleobases/amino acids in the sequence being considered with reference to the comparison sequence. In each case the expression nucleic acid sequences which code for polypeptides includes all sequences which appear to be possible, in accordance with degeneration of the genetic
20 code.

The literature references mentioned in this document are regarded as being included within the disclosure.

Examples:

1. Construction of the plasmid vector pECKA

For cloning of the *C. glutamicum* *ilvBNC* operon containing the mutations in the *ilvN* gene and for its overexpression, the shuttle vector replicating in *Escherichia coli* and *Corynebacterium glutamicum* was constructed. First, recognition site for the restriction enzyme *Bgl*III was removed from the vector pK19 (Pridmore, R. D., 1987. New and versatile cloning vectors with kanamycin-resistance marker. Gene 56, 309-312). The plasmid pK19 was digested by *Bgl*III, blunt-ended by Klenow enzyme and religated. After ligation, *E. coli* DH5 α cells were transformed with the ligation mixture and transformants containing the resulting plasmid pK19B were selected on agar plates containing kanamycin (20 mg/l). The removal of the *Bgl*III site in pK19B was confirmed by the treatment of the isolated plasmid molecule with *Bgl*III. (This removal has permitted later subcloning of the fragment carrying the *ilvN* gene into the newly constructed vector pECKA.) Then, *Hind*III/*Hind*II fragment (2.7 kb) of the plasmid pBL1 from *Brevibacterium lactofermentum* blunt-ended by the Klenow enzyme was cloned into the blunt-ended *Nhe*I site of pK19B. The resulting plasmid vector pECKA (5.4 kb) replicates in *Escherichia coli* and *Corynebacterium glutamicum*, provides 7 unique cloning sites (*Hind*II, *Sal*I, *Bam*HI, *Sma*I, *Ava*I, *Kpn*I, *Sac*I) kanamycin resistance marker and α -complementation of β -galactosidase for cloning in *E. coli*. Its restriction and genetic map is shown in Fig. 1.

2. Cloning of the *ilvBNC* operon into the vector pECKA

The 5.7-kb fragment of *C. glutamicum* chromosome carrying the *ilvBNC* operon was obtained by digestion of the plasmid pKK5 (Keilhauer, C., Eggeling, L., Sahm, H., 1993. Isoleucine synthesis in *Corynebacterium glutamicum*: molecular analysis of the *ilvB-ilvN-ilvC* operon. J.

Bacteriol. 175, 5595-5603) with the restriction enzymes *SspI* and *BamHI*. The fragment was ligated with the *HindIII+BamHI*-digested vector pECKA and the ligation mixture was used for transformation of *E. coli* DH5 α . The transformants were selected on the agar plates containing kanamycin (30 mg/l). The structure of the resulting plasmid pECKA*ilvBNC* (11.1 kb) was confirmed by restriction analysis. The restriction and genetic map of the plasmid pECKA*ilvBNC* is shown in Fig. 2.

10

3. Design of the oligonucleotide primer for mutagenesis of the *ilvN* gene

The known amino acid sequence of the regulatory subunit of AHAS coded by the *C. glutamicum ilvN* gene (GenBank accession number L09232) was aligned with the known amino acid sequences of regulatory subunits of AHAS from *Streptomyces cinnamonensis* (GenBank accession number AF175526) and from *Escherichia coli* (GenBank accession number AE016769, section 15 of the complete genome). Several mutations of *Escherichia coli* and *Streptomyces cinnamonensis* conferring resistance to valine were described (Vyazmensky, M., Sella, C., Barak, Z., Chipman, D. M., 1996. Isolation and characterization of subunits of acetohydroxy acid synthase isozyme III and reconstitution of the holoenzyme. *Biochemistry* 35, 10339-10346; Kopecký, J., Janata, J., Pospíšil, S., Felsberg, J., Spížek, J., 1999. Mutations in two distinct regions of acetolactate synthase regulatory subunit from *Streptomyces cinnamonensis* result in the lack of sensitivity to end-product inhibition. *Biochem Biophys Res Commun* 266, 162-166). In some strains displaying this phenotype, a mutation changing amino acid glycine to aspartate at position 20 (in *E. coli* sequence numbering) was found in both *E. coli* and *S. cinnamonensis* at the partially conserved domain near the N-terminus of the protein:

C. glutamicum (SEQ. ID NO:10)

MANSDVTRHILSVLVQDVVDGIISRVSGMFTTTRAFNLVSLVSAKTETHGINRITVVVD

S. cinnamomensis (SEQ. ID NO:11)

MS----TKHTLSVLVENKPGVLARITALFSRRGFNIDSLAVGVTEHPDISRITIVVN

5 *E. coli* (SEQ. ID NO:12)

MQNTHTDNVILELTVRNHPGVMTHVCGLFARRAFNVEGILCLPIQDSKSHIWLLEN

We have designed a degenerated oligonucleotide primer
ILVNM1 (SEQ. ID NO: 7) for site-directed mutagenesis of the
10 *ilvN* gene of *C. glutamicum*. This primer may introduce
mutations into the *ilvN* gene at the positions of the
nucleotide triplets corresponding to the amino acids
glycine, isoleucine and isoleucine at positions 20 to 22 in
C. glutamicum AHAS regulatory subunit:

15

Primer ILVNM1 (SEQ. ID NO: 7):

17 18 19 20 21 22 23 24

5' G GAC GTA GAC GGT **GAC** ATT TCC CGC G 3'

A T

20 The nucleotides altered, comparing to the sequence of the
wild type, are shown in bold face. There are two
degenerated positions, within triplets 20 and 22 (G or A
and A or T, respectively).

25 4. Site-directed mutagenesis of the *ilvN* gene

Site-directed mutagenesis of the natural *ScaI/BglII*
fragment of *C. glutamicum* *ilvBNC* operon (770 bp) was
performed using PCR reactions and 4 oligonucleotide primers
(Ito, W., Ishiguro, H., Kurosawa, Y., 1991. A general
30 method for introducing a series of mutations into cloned
DNA using the polymerase chain reaction. Gene 102, 67-70).

The primers used:

MILVNH 5'GCGGAGGAAGTACTGCC 3' (SEQ. ID NO: 6)

MILVND 5'CAATCAGATTAATTGCTGTTTA 3' (SEQ. ID NO: 7)

ILVM1 5'GGACGTAGACGGT**G**ACATTTCCCGCG 3' (SEQ. ID NO: 8)

5

A T

MISBGL 5'GTTTAGAACTTGGCCGGAG 3' (SEQ. ID NO: 9)

First PCR: Using the primers MILVNH and MISBGL the fragment A (786 bp) with altered natural *Bgl*II site was amplified. Using the primers ILVM1 and MILVND the fragment B (491 bp) with mutations within *ilvN* gene was amplified. As a template, the plasmid pECKAilvBNC was used. The resulting DNA fragments were separated in the agarose gel, isolated and purified by precipitation.

Second PCR: Using primers MILVNH - MILVND and template fragments A + B (mixed in a molar ratio 1:1), a mixture of fragment C (803 bp) with mutation in *Bgl*II site and fragment D (803 bp) with mutations in the *ilvN* gene were amplified. This mixture was digested by *Sca*I and *Bgl*II and the resulting fragments were isolated from the agarose gel. The plasmid pECKAilvBNC was digested by the same enzymes providing fragments of 766 bp and 10334 bp and the larger fragment was also isolated from the gel. The isolated fragments were mixed and ligated. The cells of *E. coli* DH5 α were transformed by the ligation mixture and transformants were selected on the plates with kanamycin (30 mg/l). In this way, a natural *Sca*I/*Bcl*II chromosomal fragment (766 bp) in the plasmid pECKAilvBNC was exchanged for the same fragment in which *ilvN* can contain 3 to 5 altered nucleotides.

30

5. Sequencing of the mutants of *ilvN*

Plasmid DNA from the obtained *E. coli* DH5 α clones was isolated and sequenced using the primer SILVNH and automatic sequencer Vistra (Amersham).

Primer SILVNH:

5' GATCCTGCCGACATTCACGA 3' (SEQ. ID NO: 9)

Clones with 2 different sequences within the triplets 20 to 22 were isolated:

10

Clones mutated in the *ilvN* gene obtained:

Mutant	DNA sequence	Amino acid position		
		20	21	22
WT	GGAATCATT	Gly	Ile	Ile
M8	GGTGACTTT	Gly	Asp	Phe
M13	GATGACTTT	Asp	Asp	Phe

The complete *ilvN* sequences of the mutants M8 and M13 are shown in Seq. 3 and 1, respectively..

15

6. Transformation of *Corynebacterium glutamicum*

Plasmid DNA was isolated from *Escherichia coli* and the strain *Corynebacterium glutamicum* ATCC13032 Δ *ilvN* was transformed with the plasmids pECKA*ilvBNC*(WT), pECKA*ilvBNC*(M8) and pECKA*ilvBNC*(M13) using the electroporation method (Liebl, W., Bayerl, A., Schein, B., Stillner, U., Schleifer, K. H., 1989. High efficiency electroporation of intact *Corynebacterium glutamicum* cells. FEMS Microbiol. Lett. 53, 299-303). Transformants were selected on the plates with kanamycin (30 mg/l).

25

7. Measurements of the AHAS activity and of its inhibition by valine, leucine and isoleucine

Strains *C. glutamicum* ATCC13032 Δ ilvN carrying the plasmids
5 pECKAilvBNC(WT), pECKAilvBNC(M8) and pECKAilvBNC(M13) were
used for measuring the activity of AHAS. The cells were
cultivated in the minimal medium CGXII overnight, harvested
by centrifugation and disrupted by sonication. After
centrifugation (16000xg, 30 min) AHAS activity was measured
10 in the cell-free extract. The spectrophotometric enzyme
assay detects indirectly the reaction product acetolactate
(Singh, B. K., Stidham, M. A., Shaner, D. L., 1988. Assay
of acetohydroxyacid synthase. Anal Biochem 171, 173-179).
The assay involves the conversion of the end product
15 acetolactate to acetoin and the detection of acetoin via
the formation of a creatine and naphthol complex.

The results of the enzyme activity measurements are shown
in table 1. To test the inhibition of the enzyme by valine,
leucine and isoleucine, the three amino acids (10mM) were
20 separately added into the reaction mixture. The results are
shown in table 2 and table 3, respectively.

Table 1. AHAS activity

Strain/plasmid	Specific AHAS activity (nmol acetoin min ⁻¹ mg ⁻¹ of protein)
<i>C. glutamicum</i> ATCC13032	33.7±10
<i>C. glutamicum</i> ATCC13032 Δ ilvN	0.43
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC (WT)	110±40
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC(M8)	31.1±0.9
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC(M13)	40.9±13

Table 2. Inhibition of AHAS activity

Strain/plasmid	Specific AHAS activity with 10mM amino acid (nmol acetoin min ⁻¹ mg ⁻¹ of prot.)			
	-	Val	Leu	Ile
<i>C. glutamicum</i> ATCC13032	33.7	16.9	20.9	21.2
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC WT	110	61.6	71.5	68.2
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC(M8)	31.1	35.1	34.8	32.7
<i>C. glutamicum</i> ATCC13032 Δ ilvN /pECKAilvBNC(M13)	40.9	40.7	44.2	40.0

Table 3. Inhibition of AHAS activity in percentage

Strain/plasmid	Inhibition (10mM amino acid)		
	Val	Leu	Ile
C. glutamicum ATCC13032	50 %	38 %	37 %
C. glutamicum ATCC13032 Δ ilvN /pECKAilvBNC WT	44 %	35 %	38 %
C. glutamicum ATCC13032 Δ ilvN /pECKAilvBNC(M8)	0 %	0 %	0 %
C. glutamicum ATCC13032 Δ ilvN/pECKAilvBNC(M13)	0 %	0 %	2.5 %

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FOR THE PURPOSES OF PATENT PROCEDURE

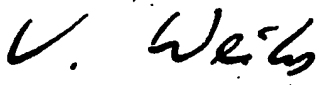
INTERNATIONAL FORM

Degussa AG

Kantstr. 2

33790 Halle/Westfalen

RECEIPT IN THE CASE OF AN ORIGINAL DEPOSIT
issued pursuant to Rule 7.1 by the
INTERNATIONAL DEPOSITARY AUTHORITY
identified at the bottom of this page

I. IDENTIFICATION OF THE MICROORGANISM	
Identification reference given by the DEPOSITOR: ATCC13032delta1vN/pECKA1vBNC	Accession number given by the INTERNATIONAL DEPOSITARY AUTHORITY: DSM 15650
II. SCIENTIFIC DESCRIPTION AND/OR PROPOSED TAXONOMIC DESIGNATION	
The microorganism identified under I. above was accompanied by: <input checked="" type="checkbox"/> a scientific description <input checked="" type="checkbox"/> a proposed taxonomic designation (Mark with a cross where applicable).	
III. RECEIPT AND ACCEPTANCE	
This International Depositary Authority accepts the microorganism identified under I. above, which was received by it on 2003-06-04 (Date of the original deposit) ¹ .	
IV. RECEIPT OF REQUEST FOR CONVERSION	
The microorganism identified under I above was received by this International Depositary Authority on _____ (date of original deposit) and a request to convert the original deposit to a deposit under the Budapest Treaty was received by it on _____ (date of receipt of request for conversion).	
V. INTERNATIONAL DEPOSITARY AUTHORITY	
Name: DSMZ-DEUTSCHE SAMMLUNG VON MIKROORGANISMEN UND ZELLKULTUREN GmbH Address: Mascheroder Weg 1b D-38124 Braunschweig	Signature(s) of person(s) having the power to represent the International Depositary Authority or of authorized official(s):  Date: 2003-06-06

¹ Where Rule 6.4 (d) applies, such date is the date on which the status of international depositary authority was acquired.

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VIABILITY STATEMENT
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INTERNATIONAL DEPOSITARY AUTHORITY
identified at the bottom of this page

I. DEPOSITOR		II. IDENTIFICATION OF THE MICROORGANISM	
Name: Degussa AG Kantstr. 2 Address: 33790 Halle/Westfalen		Accession number given by the INTERNATIONAL DEPOSITARY AUTHORITY: DSM 15650 Date of the deposit or the transfer: 2003-06-04	
III. VIABILITY STATEMENT			
The viability of the microorganism identified under II above was tested on 2003-06-04 ¹ On that date, the said microorganism was (X) ² viable () ³ no longer viable			
IV. CONDITIONS UNDER WHICH THE VIABILITY TEST HAS BEEN PERFORMED⁴			
V. INTERNATIONAL DEPOSITARY AUTHORITY			
Name: DSMZ-DEUTSCHE SAMMLUNG VON MIKROORGANISMEN UND ZELLKULTUREN GmbH Address: Mascheroder Weg 1b D-38124 Braunschweig		Signature(s) of person(s) having the power to represent the International Depositary Authority or of authorized official(s): U. We. Lo Date: 2003-06-06	

- ¹ Indicate the date of original deposit or, where a new deposit or a transfer has been made, the most recent relevant date (date of the new deposit or date of the transfer).
² In the cases referred to in Rule 10.2(a) (ii) and (iii), refer to the most recent viability test.
³ Mark with a cross the applicable box.
⁴ Fill in if the information has been requested and if the results of the test were negative.

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I. IDENTIFICATION OF THE MICROORGANISM	
Identification reference given by the DEPOSITOR: ATCC13032deltailvN/pECKAilvBNC(M8)	Accession number given by the INTERNATIONAL DEPOSITARY AUTHORITY: DSM 15651
II. SCIENTIFIC DESCRIPTION AND/OR PROPOSED TAXONOMIC DESIGNATION	
The microorganism identified under I. above was accompanied by: <input checked="" type="checkbox"/> a scientific description <input checked="" type="checkbox"/> a proposed taxonomic designation (Mark with a cross where applicable).	
III. RECEIPT AND ACCEPTANCE	
This International Depositary Authority accepts the microorganism identified under I. above, which was received by it on 2003-06-04 (Date of the original deposit) ¹ .	
IV. RECEIPT OF REQUEST FOR CONVERSION	
The microorganism identified under I. above was received by this International Depositary Authority on _____ (date of original deposit) and a request to convert the original deposit to a deposit under the Budapest Treaty was received by it on _____ (date of receipt of request for conversion).	
V. INTERNATIONAL DEPOSITARY AUTHORITY	
Name: DSMZ-DEUTSCHE SAMMLUNG VON MIKROORGANISMEN UND ZELLKULTUREN GmbH Address: Mascheroder Weg 1b D-38124 Braunschweig	Signature(s) of person(s) having the power to represent the International Depositary Authority or of authorized official(s):  Date: 2003-06-06


¹ Where Rule 6.4 (d) applies, such date is the date on which the status of international depositary authority was acquired.

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I. DEPOSITOR		II. IDENTIFICATION OF THE MICROORGANISM	
Name: Degussa AG Kantstr. 2 Address: 33790 Halle/Westfalen		Accession number given by the INTERNATIONAL DEPOSITARY AUTHORITY: DSM 15651 Date of the deposit or the transfer ¹ : 2003-06-04	
III. VIABILITY STATEMENT			
The viability of the microorganism identified under II above was tested on 2003-06-04 On that date, the said microorganism was (<input checked="" type="checkbox"/>) ² viable (<input type="checkbox"/>) ² no longer viable			
IV. CONDITIONS UNDER WHICH THE VIABILITY TEST HAS BEEN PERFORMED⁴			
V. INTERNATIONAL DEPOSITARY AUTHORITY			
Name: DSMZ-DEUTSCHE SAMMLUNG VON MIKROORGANISMEN UND ZELLKULTUREN GmbH Address: Mascheroder Weg 1b D-38124 Braunschweig		Signature(s) of person(s) having the power to represent the International Depositary Authority or of authorized official(s):  Date: 2003-06-06	

- ¹ Indicate the date of original deposit or, where a new deposit or a transfer has been made, the most recent relevant date (date of the new deposit or date of the transfer).
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⁴ Fill in if the information has been requested and if the results of the test were negative.

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I. IDENTIFICATION OF THE MICROORGANISM	
Identification reference given by the DEPOSITOR: ATCC13032deltailvN/pECKAilvBNC(M13)	Accession number given by the INTERNATIONAL DEPOSITARY AUTHORITY: DSM 15652
II. SCIENTIFIC DESCRIPTION AND/OR PROPOSED TAXONOMIC DESIGNATION	
The microorganism identified under I. above was accompanied by: <input checked="" type="checkbox"/> a scientific description <input checked="" type="checkbox"/> a proposed taxonomic designation (Mark with a cross where applicable).	
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Name: DSMZ-DEUTSCHE SAMMLUNG VON MIKROORGANISMEN UND ZELLKULTUREN GmbH Address: Mascheroder Weg 1b D-38124 Braunschweig	Signature(s) of person(s) having the power to represent the International Depositary Authority or of authorized official(s):  Date: 2003-06-06


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